

8

7

6

5

4

3

1

DWG. NO.	SIZE	REV.	SH.
nnXnnn4	1	1	1

DESCRIPTION

MATERIAL

MAT. LOCATION

D

C

B

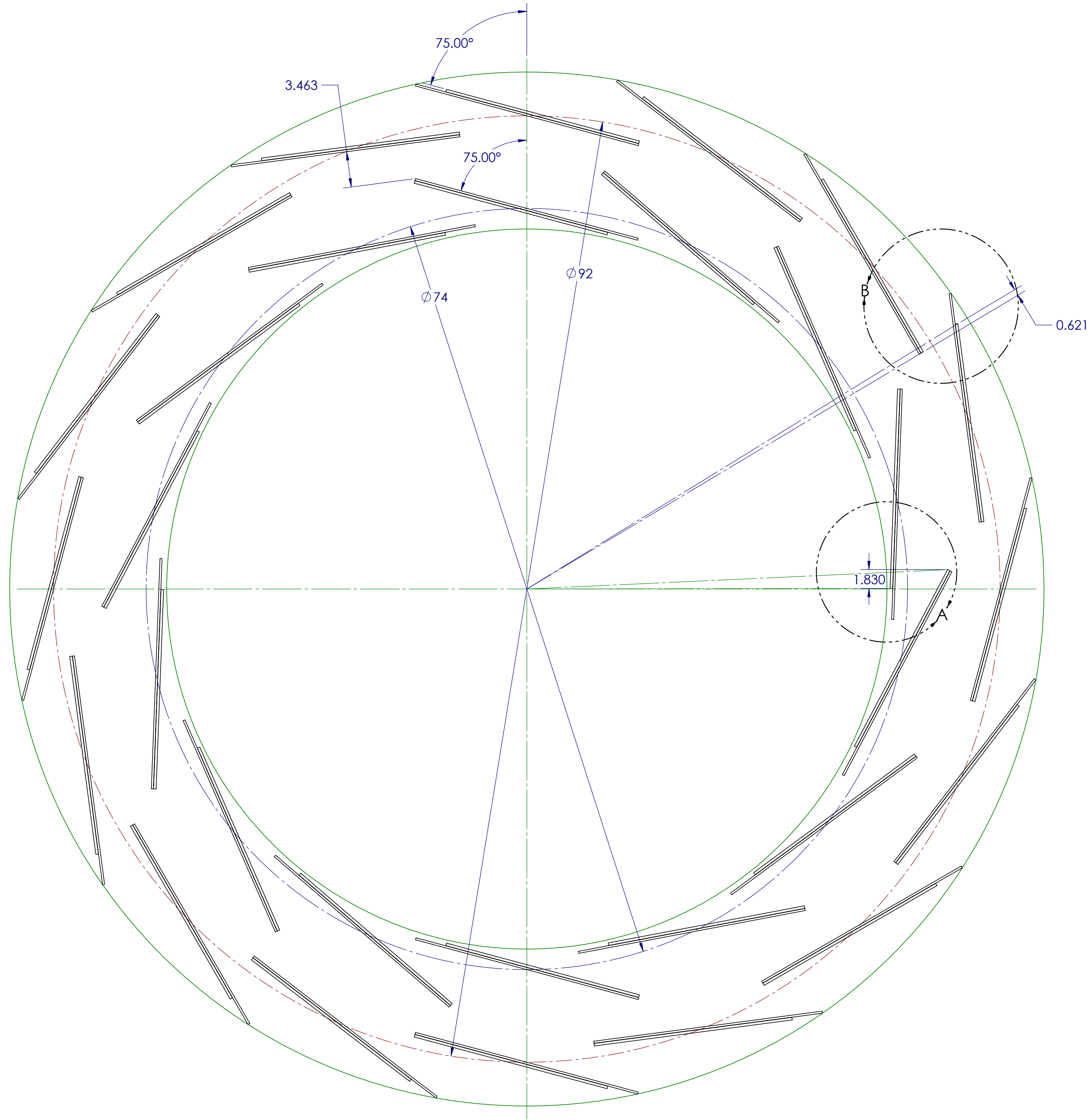
A

D

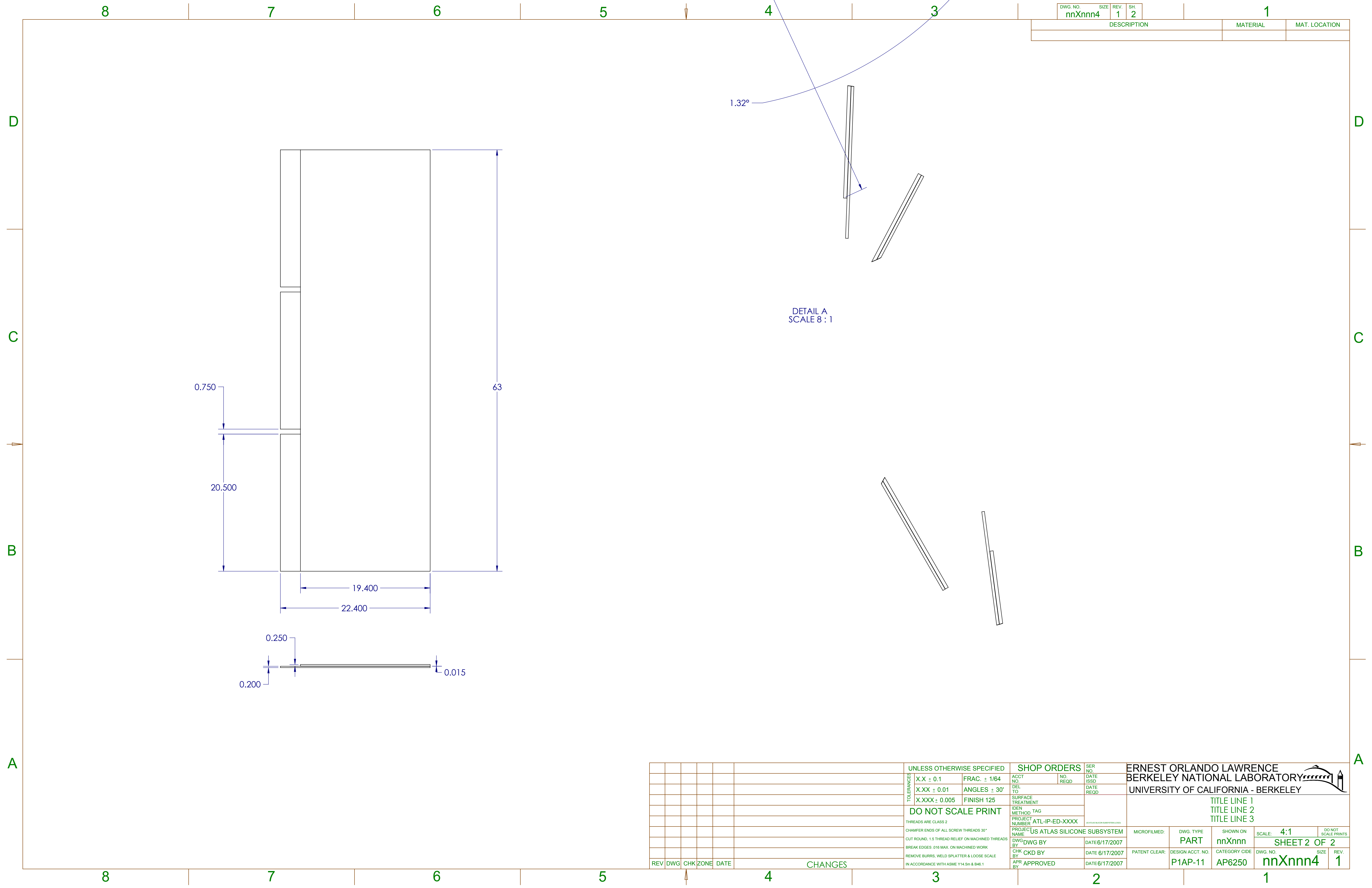
C

B

A



<table border="1"> <thead> <tr> <th>REV</th> <th>DWG</th> <th>CHK</th> <th>ZONE</th> <th>DATE</th> <th>CHANGES</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>	REV	DWG	CHK	ZONE	DATE	CHANGES																									UNLESS OTHERWISE SPECIFIED X.X ± 0.1 FRAC. ± 1/64 X.XX ± 0.01 ANGLES ± 30° X.XXX ± 0.005 FINISH 125 DO NOT SCALE PRINT THREADS ARE CLASS 2 CHAMFER ENDS OF ALL SCREW THREADS 30° CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS BREAK EDGES .016 MAX. ON MACHINED WORK REMOVE BURRS, WELD SPLATTER & LOOSE SCALE IN ACCORDANCE WITH ASME Y14.5m & B46.1	SHOP ORDERS <table border="1"> <tr> <td>ACCT NO.</td> <td>NO. REQD.</td> </tr> <tr> <td>DEL TO</td> <td>DATE REQD.</td> </tr> <tr> <td colspan="2">SURFACE TREATMENT</td> </tr> <tr> <td colspan="2">IDEN METHOD TAG</td> </tr> <tr> <td colspan="2">PROJECT NUMBER ATL-IP-ED-XXXX</td> </tr> <tr> <td colspan="2">PROJECT NAME US ATLAS SILICONE SUBSYSTEM</td> </tr> <tr> <td>DWG BY</td> <td>DATE 6/17/2007</td> </tr> <tr> <td>CHK BY</td> <td>DATE 6/17/2007</td> </tr> <tr> <td>APP BY</td> <td>DATE 6/17/2007</td> </tr> </table>	ACCT NO.	NO. REQD.	DEL TO	DATE REQD.	SURFACE TREATMENT		IDEN METHOD TAG		PROJECT NUMBER ATL-IP-ED-XXXX		PROJECT NAME US ATLAS SILICONE SUBSYSTEM		DWG BY	DATE 6/17/2007	CHK BY	DATE 6/17/2007	APP BY	DATE 6/17/2007	<table border="1"> <tr> <td>SER. NO.</td> <td>DATE ISSD</td> </tr> <tr> <td>NO.</td> <td>DATE REQD.</td> </tr> </table> <p> ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY UNIVERSITY OF CALIFORNIA - BERKELEY </p>	SER. NO.	DATE ISSD	NO.	DATE REQD.	<table border="1"> <tr> <td>TITLE LINE 1</td> <td>TITLE LINE 2</td> <td>TITLE LINE 3</td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	TITLE LINE 1	TITLE LINE 2	TITLE LINE 3							<table border="1"> <tr> <td>MICROFILMED:</td> <td>DWG. TYPE</td> <td>SHOWN ON</td> <td>SCALE: 4:1</td> <td>DO NOT SCALE PRINTS</td> </tr> <tr> <td> </td> <td>PART</td> <td>nnXnnn</td> <td>SHEET 1 OF 2</td> <td> </td> </tr> <tr> <td>PATENT CLEAR:</td> <td>DESIGN ACCT. NO.</td> <td>CATEGORY CODE</td> <td>DWG. NO.</td> <td>SIZE</td> </tr> <tr> <td> </td> <td>P1AP-11</td> <td>AP6250</td> <td>nnXnnn4</td> <td>REV. 1</td> </tr> </table>	MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 4:1	DO NOT SCALE PRINTS		PART	nnXnnn	SHEET 1 OF 2		PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CODE	DWG. NO.	SIZE		P1AP-11	AP6250	nnXnnn4	REV. 1
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DWG. NO. nnXnnn4	SIZE 1	REV. 1	SH. 2	1
DESCRIPTION		MATERIAL	MAT. LOCATION	

UNLESS OTHERWISE SPECIFIED				SHOP ORDERS		SER. NO.	ERNEST ORLANDO LAWRENCE		
TOLERANCES		FRAC. ± 1/64		ACCT. NO.	NO. REQD.	DATE ISSD	BERKELEY NATIONAL LABORATORY		
X.X ± 0.1		ANGLES ± 30°		DEL. TO		DATE REQD.	UNIVERSITY OF CALIFORNIA - BERKELEY		
X.XX ± 0.01		FINISH 125		SURFACE TREATMENT		TITLE LINE 1			
X.XXX ± 0.005		DO NOT SCALE PRINT		IDEN METHOD TAG		TITLE LINE 2			
THREADS ARE CLASS 2		PROJECT NAME		PROJECT NUMBER		TITLE LINE 3			
CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME		PROJECT NUMBER		MICROFILMED:			
CUT ROUND. 1.5 THREAD RELIEF ON MACHINED THREADS		PROJECT NAME		PROJECT NUMBER		DWG. TYPE			
BREAK EDGES .016 MAX. ON MACHINED WORK		PROJECT NAME		PROJECT NUMBER		PART			
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		PROJECT NAME		PROJECT NUMBER		SHOWN ON			
IN ACCORDANCE WITH ASME Y14.5m & B46.1		PROJECT NAME		PROJECT NUMBER		SCALE: 4:1			
REV		DWG		CHK		ZONE		DATE	
CHANGES		DWG BY		DATE		PATEM CLEAR:		DESIGN ACCT. NO.	
		CHK BY		DATE		P1AP-11		CATEGORY CODE	
		APR BY		DATE		AP6250		DWG. NO.	
		APPROVED		DATE		AP6250		nnXnnn4	
								SHEET 2 OF 2	
								SIZE	
								REV.	
								1	