



Permissible deviation for linear dimensions

Range of sizes	from 0.5 to 3mm	from 3 to 6mm	from 6 to 30mm	from 30 to 120mm	from 120 to 400mm
Tolerance	$\pm 0.1$	$\pm 0.1$	$\pm 0.2$	$\pm 0.3$	$\pm 0.5$

Permissible deviation for linear dimensions of chamfers and round

Range of sizes	from 0.5 to 3mm	from 3 to 6mm	more than 6mm
Tolerance	$\pm 0.1$	$\pm 0.1$	$\pm 0.2$

Permissible deviation for angular dimensions

Range of sizes	until 10	from 10 to 50	from 50 to 120	from 120 to 400	more than 400
Tolerance	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$

NOTE: END CONE SHAPE FOR INFORMATION ONLY

Chamfers and round not specified		Roughness not specified		Material		Q.ty 1	
Designed	Checked	Date	Rev.	Degree of accuracy UNI 5307-63		Scale	CDD/EDMSn°
Puppo R.	Ing. Cuneo S.	17/1/2002	3			0.300	
<b>INFN</b> ISTITUTO NAZIONALE DI FISICA NUCLEARE SEZIONE DI GENOVA Via Dodecaneso, 33 - 16143 Genova		Description		END CONE SIDE A INTERFACE PARAMETERS		ATL-IP-EP-0012	
		Experiment	ATLAS	Group	1	Drawing N°	ACCDRW0009-A