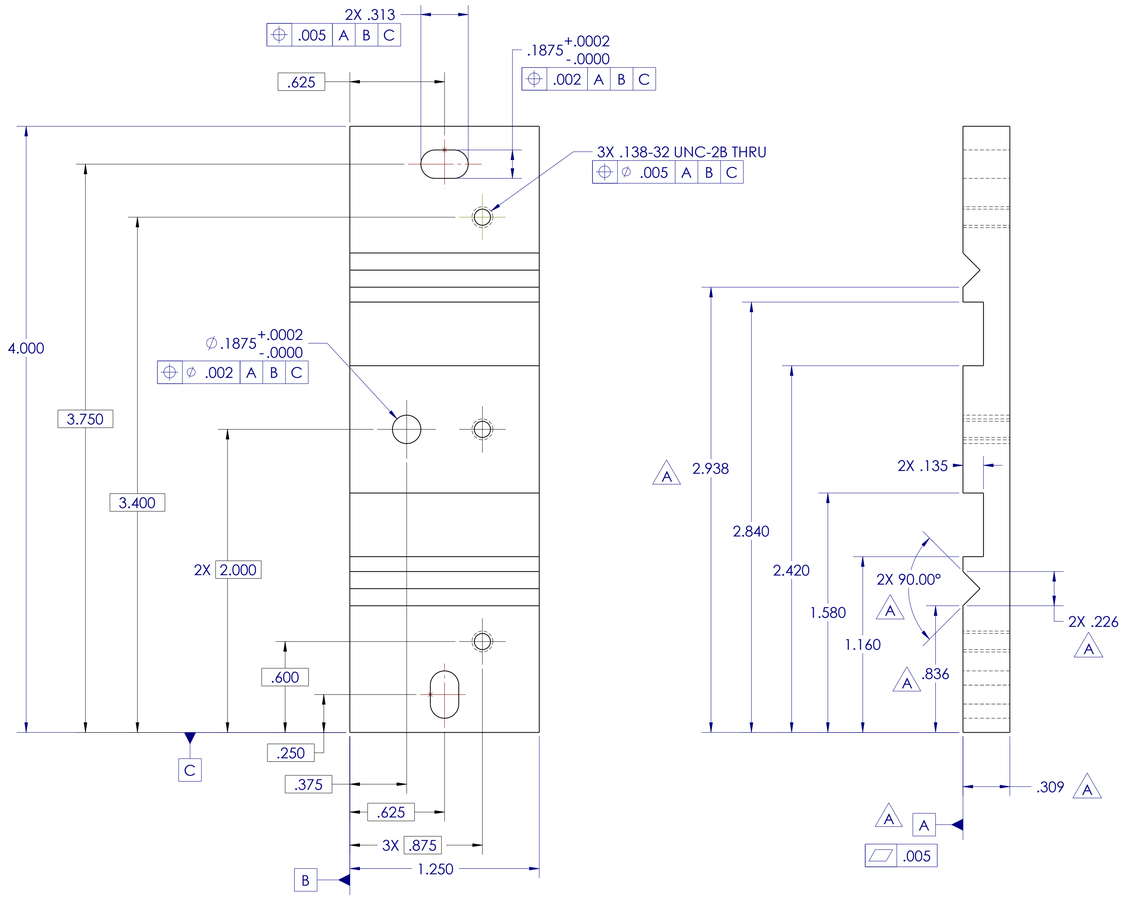
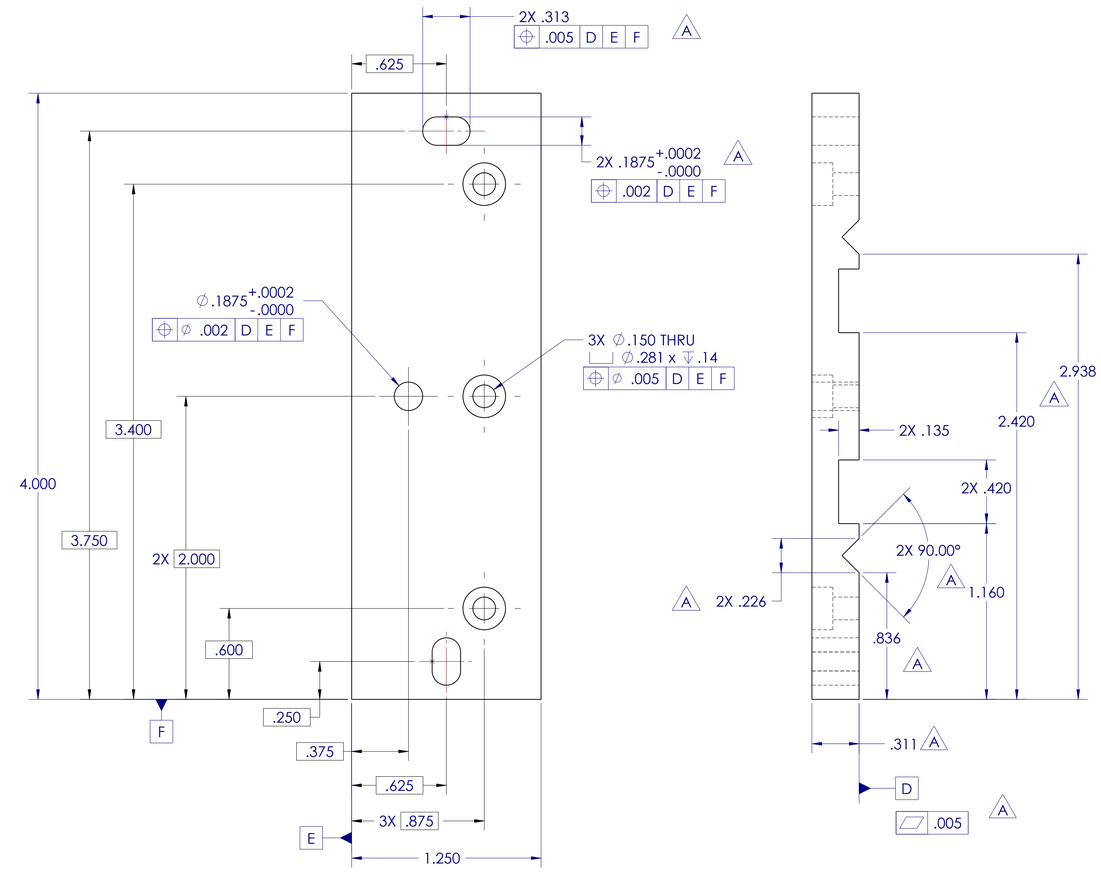
DWG. NO.	SIZE	REV.	SH.
nnXnnn4	A	1	

DESCRIPTION	MATERIAL	MAT. LOCATION



-1 BOTTOM FIXTURE BLOCK (TUBE SIDE)



-3 TOP FIXTURE BLOCK (TUBE SIDE)

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATL: ALUMINUM 6061-T6

REV	DWG	CHK	ZONE	DATE	CHANGES
A				11-26-06	REVISED SLOT

UNLESS OTHERWISE SPECIFIED

TOLERANCES: X.X ± 0.1 | FRAC. ± 1/64 | X.XX ± 0.01 | ANGLES ± 30' | X.XXX ± 0.005 | FINISH 125

DO NOT SCALE PRINT

THREADS ARE CLASS 2

CHAMFER ENDS OF ALL SCREW THREADS 30 °

CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS

BREAK EDGES .016 MAX. ON MACHINED WORK

REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

IN ACCORDANCE WITH ASME Y14.5m & B46.1

SHOP ORDERS

ACCT NO.	NO. REQD	SER NO.	
DEL TO		DATE ISSD	
SURFACE TREATMENT		DATE REQD	
IDEN METHOD	TAG		
PROJECT NUMBER	ATL-IP-ED-XXXX	US ATLAS SILICON SUBSYSTEM (USSS)	
PROJECT NAME	US ATLAS SILICONE SUBSYSTEM		
DWG BY	W. K. MILLER	DATE	9/23/2006
CHK BY	W. O. MILLER	DATE	9/23/2006
APR BY	APPROVED	DATE	-

ERNEST ORLANDO LAWRENCE BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA - BERKELEY

1m STAVE
FIXTURE BLOCKS (TUBE SIDE)

MICROFILMED:	DWG. TYPE	SHOWN ON	SCALE: 2:1	DO NOT SCALE PRINTS
	PART	nnXnnn	SHEET 1 OF 1	
PATENT CLEAR:	DESIGN ACCT. NO.	CATEGORY CIDE	DWG. NO.	SIZE / REV.
	P1AP-11	AP6250	nnXnnn4	A