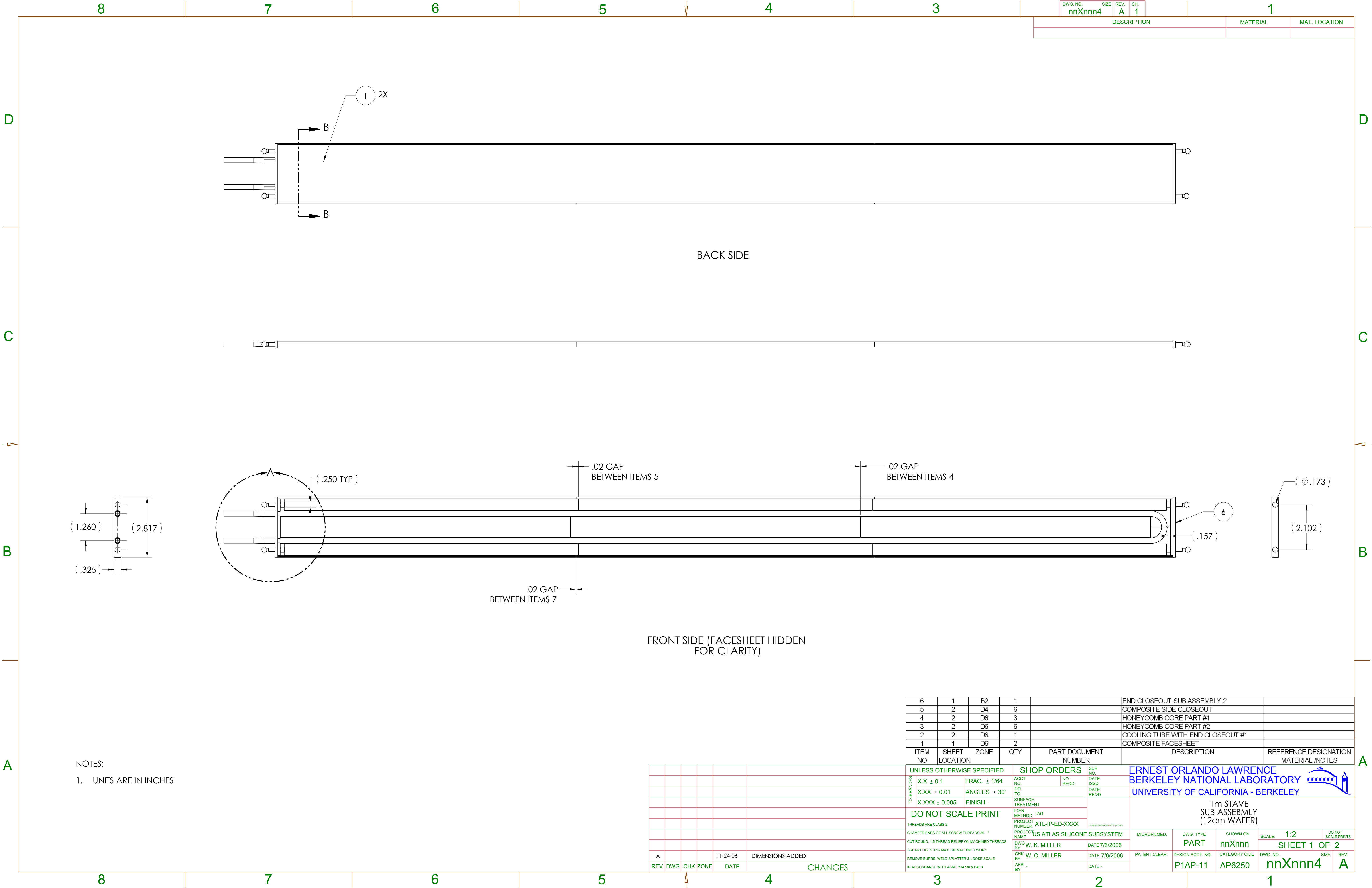


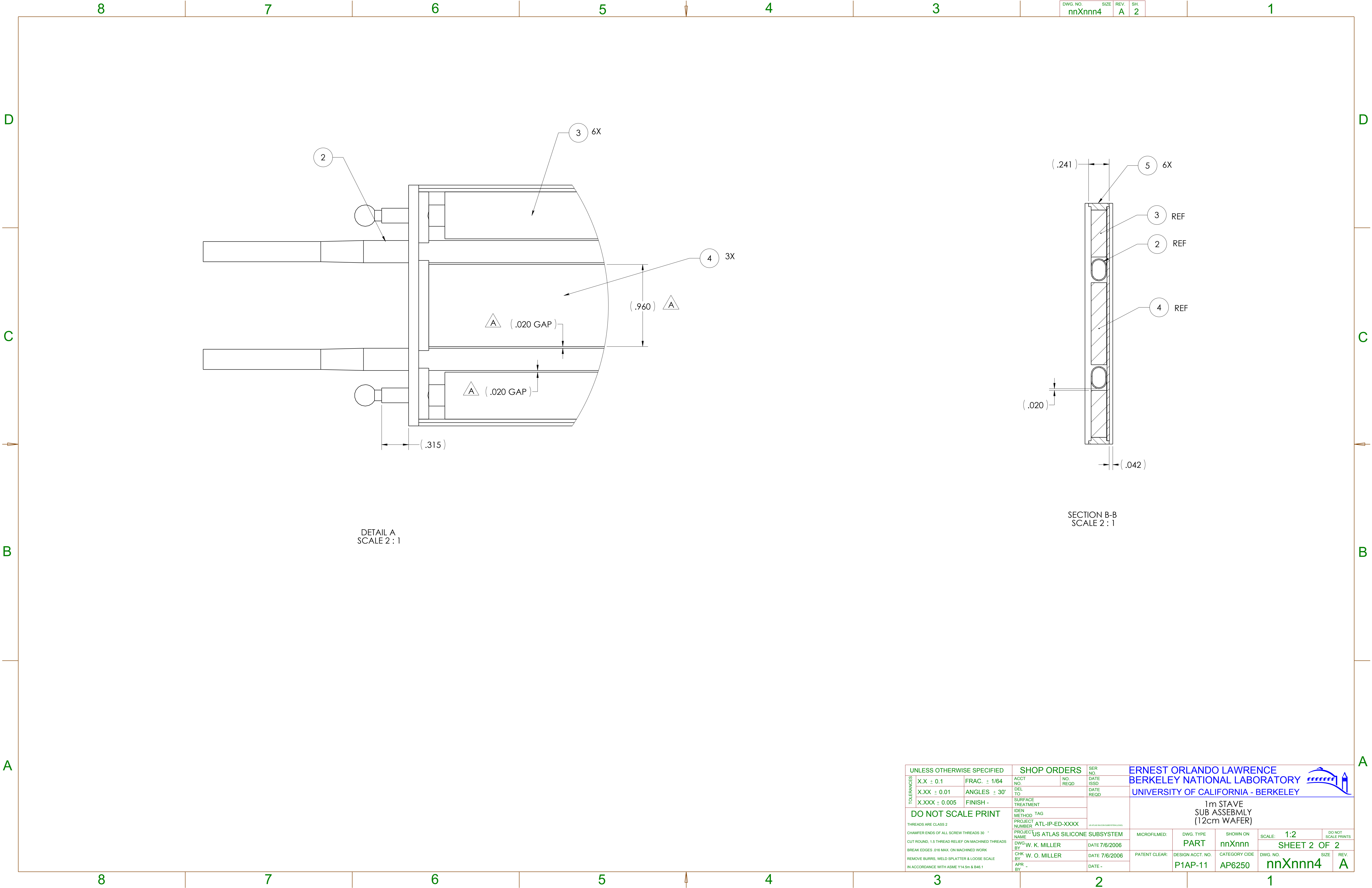


DWG. NO. nnXnnn4	SIZE A	REV. 1	SH.
DESCRIPTION		MATERIAL	MAT. LOCATION

NOTES:
1. UNITS ARE IN INCHES.

6	1	B2	1		END CLOSEOUT SUB ASSEMBLY 2	
5	2	D4	6		COMPOSITE SIDE CLOSEOUT	
4	2	D6	3		HONEYCOMB CORE PART #1	
3	2	D6	6		HONEYCOMB CORE PART #2	
2	2	D6	1		COOLING TUBE WITH END CLOSEOUT #1	
1	1	D6	2		COMPOSITE FACESHEET	
ITEM NO	SHEET LOCATION	ZONE	QTY	PART DOCUMENT NUMBER	DESCRIPTION	REFERENCE DESIGNATION MATERIAL /NOTES
UNLESS OTHERWISE SPECIFIED				SHOP ORDERS	SER. NO. DATE ISSD NO. REQD. DATE REQD.	
TOLERANCES		X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	ERNEST ORLANDO LAWRENCE	
		X.XX ± 0.01	ANGLES ± 30°	DEL TO	BERKELEY NATIONAL LABORATORY	
		X.XXX ± 0.005	FINISH -	SURFACE TREATMENT	UNIVERSITY OF CALIFORNIA - BERKELEY	
		DO NOT SCALE PRINT		IDEN METHOD TAG	1m STAVE SUB ASSEMBLY (12cm WAFER)	
		THREADS ARE CLASS 2		PROJECT NUMBER		
		CHAMFER ENDS OF ALL SCREW THREADS 30°		PROJECT NAME		
		CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS		DWG BY: W. K. MILLER	DATE 7/6/2006	MICROFILMED: DWG. TYPE PART SHOWN ON nnXnnn SCALE: 1:2 DO NOT SCALE PRINTS
		BREAK EDGES .016 MAX. ON MACHINED WORK		CHK BY: W. O. MILLER	DATE 7/6/2006	
		REMOVE BURRS, WELD SPLATTER & LOOSE SCALE		APR BY:	DATE -	
		IN ACCORDANCE WITH ASME Y14.5m & B46.1				
A			11-24-06	DIMENSIONS ADDED	DESIGN ACCT. NO. P1AP-11	CATEGORY CIDE AP6250
REV	DWG	CHK	ZONE	DATE	DWG. NO. nnXnnn4	SIZE A

CHANGES



UNLESS OTHERWISE SPECIFIED		SHOP ORDERS		SER NO.	ERNEST ORLANDO LAWRENCE	
TOLERANCES	X.X ± 0.1	FRAC. ± 1/64	ACCT NO.	NO. REQD.	DATE ISSD	BERKELEY NATIONAL LABORATORY
	X.XX ± 0.01	ANGLES ± 30°	DEL TO		DATE REQD.	UNIVERSITY OF CALIFORNIA - BERKELEY
	X.XXX ± 0.005	FINISH -	SURFACE TREATMENT			
			IDEN METHOD TAG			
DO NOT SCALE PRINT			PROJECT NUMBER	ATL-IP-ED-XXXX		1m STAVE SUB ASSEMBLY (12cm WAFER)
THREADS ARE CLASS 2			PROJECT NAME	US ATLAS SILICONE SUBSYSTEM		
CHAMFER ENDS OF ALL SCREW THREADS 30°			DWG BY	W. K. MILLER	DATE 7/6/2006	
CUT ROUND, 1.5 THREAD RELIEF ON MACHINED THREADS			CHK BY	W. O. MILLER	DATE 7/6/2006	
BREAK EDGES .016 MAX. ON MACHINED WORK			APR BY		DATE -	
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE						
IN ACCORDANCE WITH ASME Y14.5m & B46.1						
MICROFILMED:		DWG. TYPE	SHOWN ON	SCALE:	DO NOT SCALE PRINTS	
		PART	nnXnnn	1:2		
PATENT CLEAR:		DESIGN ACCT. NO.	CATEGORY CODE	SHEET 2 OF 2		
		P1AP-11	AP6250			
		DWG. NO.	SIZE	REV.		
		nnXnnn4		A		